**Data sheet** Collano BM 866 Continuously updated and immediately obtainable from: www.collano.com

Collano"

# Collano BM 866

High Tack – MS polymer mounting adhesive, very stable and with high initial tack of 200 kg/m<sup>2</sup>

## Characteristics

#### Base

Silan-terminated polymer

Colour

White

Density

1.57 g/cm<sup>3</sup>

Solids content

100%

#### Fluidity

Non-sag

#### Form

Liquid

#### Storage

18 months in unopened original packaging at 15–25  $^{\circ}\mathrm{C}$ 

## Application area and materials

For wall and ceiling work, lightweight panels, insulation materials (EPS, XPS, PUR, PIR), window sills, baseboards, mirrors, trim profiles made from of wood, aluminium, plaster and cementitious materials, chipboard, HDF, MDF and OSB boards, stone, earthenware, ceramic and natural stone, car-body parts and metals, as well as plastic profiles. Good adhesion to steel, stainless steel, anodized aluminium, painted surfaces, various plastics such as polyamide, acrylic glass, polycarbonate, rigid PVC and GRP, assembly work in industry and trade at interior and exterior areas. Not suitable for bituminous surfaces, PE, PP and Teflon.

# Performance | Material properties

Information derives from tests carried out by Collano. Further information on request.

#### **Tensile strength**

2.2 N/mm<sup>2</sup>, DIN 53504

Elongation at break 350%, DIN 53504

#### Modulus of elasticity

14 N/mm², DIN 53504

#### Hardness

Shore A 60, EN ISO 868

#### Temperature resistance

-40 °C to +100 °C

#### Eco label

eco-1, very suitable for Minergie-Eco, Minergie-A and Minergie-P

# Packaging

Cartridges 290 ml Tubular bags aluminium 600 ml

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# **Application data**

The curing behaviour of MS polymer adhesives depends on the moisture content and temperature of the adherends and the ambient climate. The figures are based on results of tests made under standard conditions (20 °C and 65% relative humidity). Different conditions may lead to deviations from the said specifications.

# Application temperature

5-35 °C

# Skinning time

< 15 minutes

# Through-hardening time

2-3 mm per 24 hours

# Application

Apply triangular beads vertically using cartridge gun and the supplied V-nozzle applicator. Press together up to a joint width of 1–5 mm. Space beads 10–20 cm apart, depending on type and weight of the adherend. For wall installations, apply adhesive beads vertically. For optimum joint quality, it is essential that the surfaces be clean and free of grease.

## Additional details

Yield 290 ml cartridge: V-nozzle aplicator Running meters Trinagular beads 6 m

Yield 600 ml tubular bags aluminium:V-nozzle aplicatorRunning metersTrinagular beads12 m

Not suitable immersed and for movement joints. Not to be overcoated with alkyd resins.

#### Clean-up

Uncured adhesive can be removed with Collano HP 3000, Collano HP 3100 or ethanol, cured adhesive, remove mechanically. For further information on cleaning, please refer to the flyers on "Pretreatment and Cleaning of PUR Adhesives".

# Safety

The wearing of protective gloves and safety goggles is recommended while handling the liquid product. Follow the instructions on the Safety Data Sheet.

#### Guarantee

We guarantee the consistency and faultless quality of this product, manufactured in accordance with ISO quality standards, which has been developed on the basis of our long standing experience with the recommended applications under the specified conditions. Material, processing, and application conditions may significantly influence product properties. Pre-application tests by the user are therefore essential. For non-specified applications or deviations in application conditions, we recommend that Collano's technical support service be consulted first. Collano's general sales and delivery terms and conditions shall apply.